

### Amendments to the Specification

The following amendments to the specification are identified with respect to paragraph numbers of the application as published on Nov15.2007, Pub. No. US 2007/0261455. These amendments comply with the examiner's instructions with respect how to define the roller track sides without introducing new subject matter. No new matter is added by these amendments.

**Specification amendment #1.** Substitute paragraph [0058] as amended in Applicant's last paper with the following second amended paragraph [0058]. This amendment is made in order to comply with Examiner's suggested language.

— [0058] FIGs 6a and 6b illustrate the roller track 160 formed by an adjacent "L" bend 42 and chair bend 44 of the unwelded upper and lower edges 36, 38 of metal sheet 30. As shown in these figures, the roller track 160 has two opposing roller track sides. The first roller track side is formed by the portion of metal sheet 30 ~~[[and]]~~ that is continuous with bend 42 and upper edge 36. ~~[[the]]~~ The opposing second roller track side is formed by an opposing vertical portion 48 ~~[[of]]~~ that is continuous with the chair bend 44. As shown in Figures 11a and 11b and as discussed below, the space between the roller track sides accommodates one or more rollers that engage the roller track. By engaging the roller track these rollers support and rotate the tank wall as it is being constructed. In the preferred embodiment of the invention the first bend 42 forms an angle of between 45 and 135 degrees with the metal sheet 30 and has a width of between 5 and 100mm, (depending on the thickness of the metal, the type of metal, and the size of the tank 10). In the preferred embodiment the second bend 44 has a horizontal portion 46 that is between 5mm and 100mm wide and a vertical portion 48 that is between 5mm and 150mm. —

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